

Parts catalogue

FLEX MOWER

(EXPORT MODEL)

FL500A



ATTENZIONE: PER I PARTICOLARI
CERCHIATI IN ROSSO DELL' FL500A USARE
QUELLI DELL' FL500B SE E' INSTALLATA LA
MODIFICA
IN CASO DI DUBBI CONTATTARE FIABA

FL500B

FL500BC

FL500BC(2Action)

MODEL	CODE NO.
FL500A	80-1035-???-00
FL500B	0214-?????

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OREC CO.,LTD.

Update : January 2004

FIG.1 HANDLE & ROTARY COVER

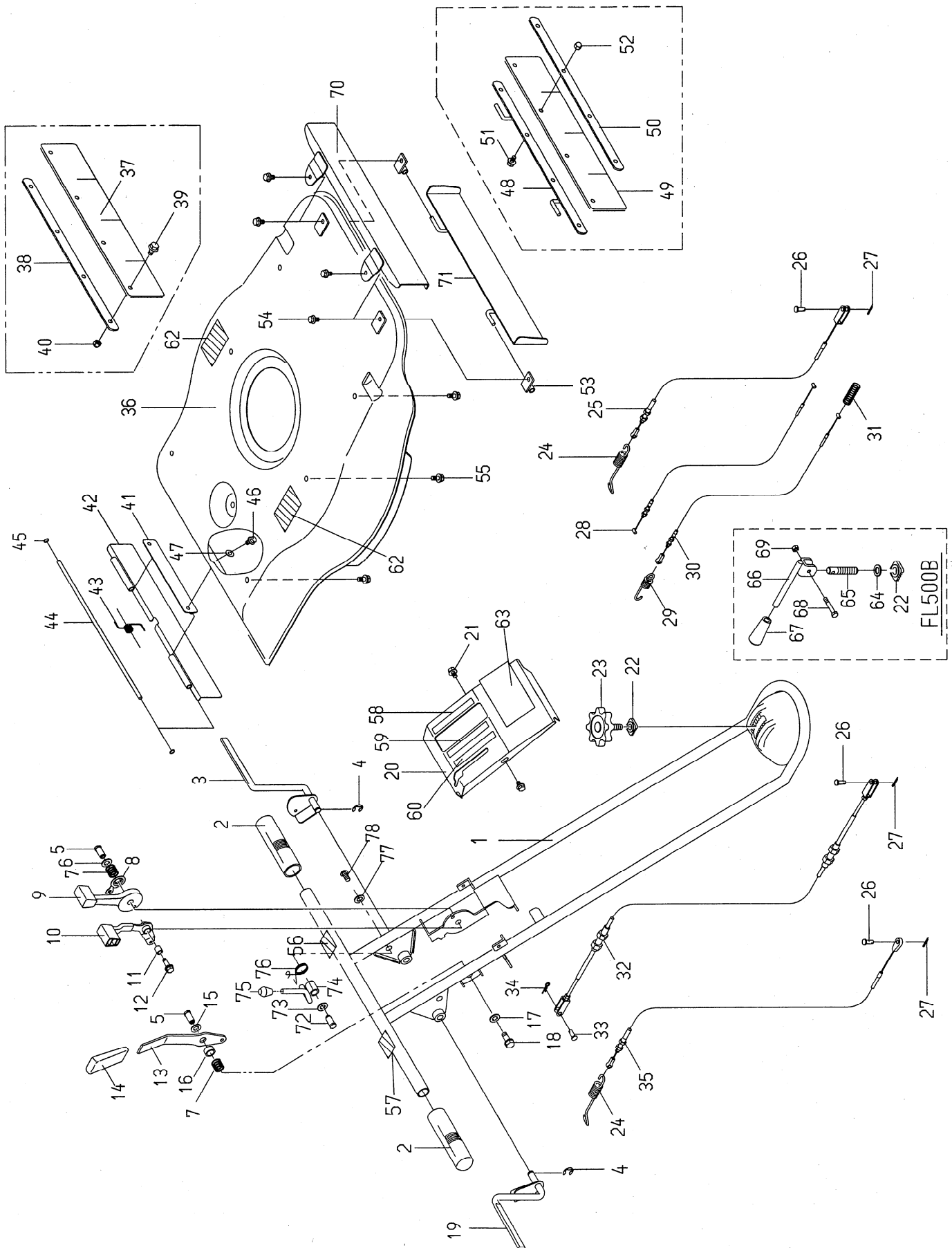


FIG.1 HANDLE & ROTARY COVER

Ref.	Parts No.	Parts Name	Quantity				(2Action)	Remarks
			FL 500A	FL 500A	FL 500B	FL 500BC	FL 500BC	
			FC150V	GXV160	GXV160	GXV160	GXV160	
1	80-1035-221-00	Handle	1	1	1	1		*19)
	0214-10100	Handle					1	*1) *20)
2	83-1035-416-00	GripCX-65						
	83-1035-411-00	Grip(21.7)	2	2	2	2	2	*1)
3	80-1035-251-00	Blade Lever	1	1				Remark 2
	80-1035-251-10	Blade Lever	1	1				*11) *12) Remark 2
	80-1035-251-20	Blade Lever (RED)	1	1				*13) *19)
	0214-10200	Blade Lever			1	1	1	*20)
4	89-2521-000082	E-Type Stopper 8	2	2	2	2	2	
5	80-1020-262-00	Control Lever Shaft	2	2	2	2	2	
6	89-1711-120002	Washer 12	1	1	1	1	1	
7	80-1020-263-00	Control Lever Shaft Spring	2	2	2	2	2	
8	80-1020-264-00	Control Washer	1	1	1	1	1	
9	80-1020-261-00	Throttle Lever (K)	1					
	80-1020-265-00	Throttle Lever (H)		1	1	1	1	
10	80-1020-260-00	Driving Change Lever	1	1				
	80-1022-260-00	Driving Change Lever	1	1	1	1	1	*1)
11	80-1020-270-00	Inner Collar	1	1	1	1	1	
12	89-1133-080302	Hexagonal Bolt (PWSW) M8*30	1	1				
	89-1232-080302	Mini Hexagonal Bolt (SW) M8*3	1	1	1	1	1	*1)
13	80-1035-260-10	Change Lever	1	1	1	1	1	
14	80-1515-262-00	Arm Grip	1	1	1	1	1	
15	83-1020-355-00	Thrust Washer 12*24*1.0	1	1	1	1	1	
16	80-1035-261-00	Collar 10A-L8	1	1	1	1	1	
17	89-1711-080002	Washer 8	1	1	1	1	1	
18	89-1132-080162	Hexagonal Bolt (SW) M8*16	1	1				
	89-1232-080162	Mini Hexagonal Bolt (SW) M8*1	1	1	1	1	1	*1)
19	80-1035-241-00	Driving Lever	1	1				Remark 3
	80-1035-241-10	Driving Lever	1	1				*11) *12) Remark 3
	80-1035-241-20	Driving Lever	1	1	1	1	1	*13)
20	80-1035-231-00	Control Cover	1	1	1	1	1	
21	89-1137-060152	Hexagonal Bolt (PW) M6*15	2	2	2	2	2	
22	80-1516-251-00	Handle Fix Washer	1	1				
	0013-10300	Handle Fix Washer			1	1	1	
23	80-1516-108-00	Knob Bolt M12*30	1	1				
24	80-1020-968-10	Blade Spring	2	2				*12)
	80-1035-941-00	Blade Spring	2	2				*13)
	0214-71200	Blade Spring			2	2	2	*1) *20)
25	83-1035-945-00	Blade Wire	1	1	1	1	1	
26	89-2181-060162	Flat Headed Pin 6*16	3	3	3	3	3	
27	89-2120-200152	Pin 2*15	3	3	3	3	3	
28	83-1024-952-00	Throttle Wire V(K)	1					
	83-1022-955-10	Throttle Wire (H)		1	1	1	1	
29	80-1020-967-00	Drive Change Spring	1	1	1	1	1	
30	83-1035-937-00	Differential Lock Wire	1	1	1	1	1	
31	80-1035-162-00	Differential Lock Return Spring	1	1	1	1	1	
32	83-1035-936-00	Change Wire	1	1	1	1	1	
33	89-2181-060162	Flat Headed Pin 6*16	1	1	1	1	1	
34	89-2131-080002	Snap Pin 8	1	1	1	1	1	
35	83-1035-932-00	Driving Wire	1	1	1	1	1	

FIG.1 HANDLE & ROTARY COVER

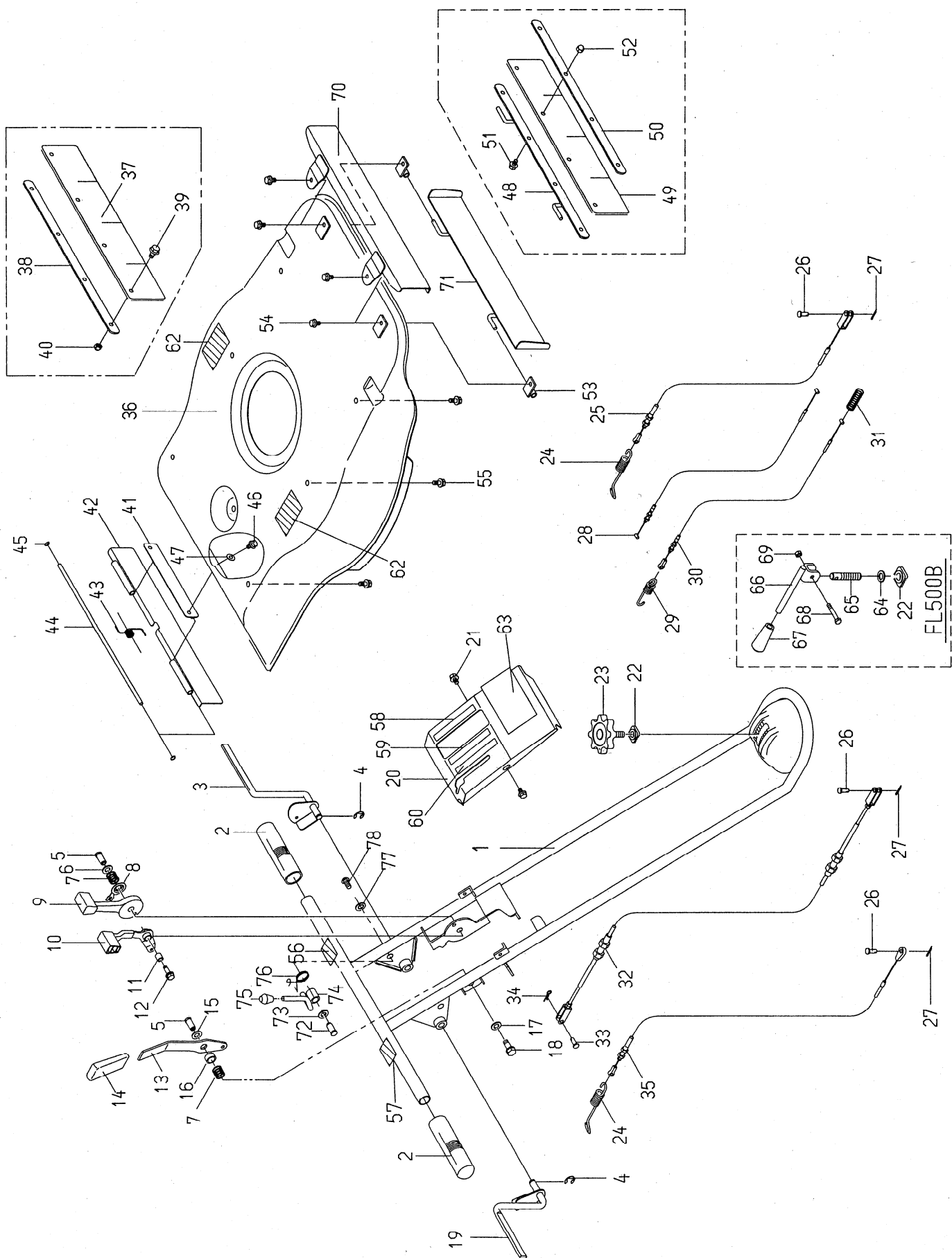


FIG.1 HANDLE & ROTARY COVER

Ref.	Parts No.	Parts Name	Quantity				(2Action)	Remarks
			FL 500A	FL 500A	FL 500B	FL 500BC	FL 500BC	
			FC150V	GXV160	GXV160	GXV160	GXV160	
36	80-1035-713-00	Rotery Cover						*4)
	80-1035-713-10	Rotery Cover	1	1	1			*5) *17)
	0214-60100	Rotery Cover				1	1	*1) *18)
37	80-1035-781-00	Rear Flapper						
38	80-1035-782-00	Rear Flapper Holder						*4)
39	89-1137-060152	Hexagonal Bolt (PW) M6*15						*4)
40	83-1575-189-00	Flange Cap Nut M6						*4)
41	80-1035-783-00	Rear Flapper Holder	1	1	1	1	1	*5)
42	80-1035-785-00	Rear Flapper	1	1	1	1	1	*5)
43	80-1035-784-00	Rear Flapper Holder Spring	1	1	1	1	1	*5)
44	83-1035-786-00	Rear Flapper Shaft	1	1	1	1	1	*5)
45	80-1035-986-00	Grip Stopper 5	2	2	2	2	2	*5)
46	89-1113-060162	Hexagonal Bolt (8T) M6*16	2	2	2	2	2	*5)
47	89-1750-060002	Spring Washer 6	2	2	2	2	2	*5)
48	80-1035-735-00	Front Flapper Setting	1	1	1			
49	83-1035-734-00	Front Flapper	1	1	1			
50	80-1035-736-00	Front Flapppper Holder	1	1	1			
51	89-1137-060152	Hexagonal Bolt (PW) M6*15	4	4	4			
52	83-1575-189-00	Flange Cap Nut M6	4	4	4			
53	80-1035-737-00	Flapper Shaft Receiver	2	2	2	2	2	
54	89-1137-060152	Hexagonal Bolt (PW) M6*15	2	2	2	2	2	
55	89-1133-080162	Hexagonal Bolt (PWSW) M8*16	6	6				
	89-1233-080162	Mini Hexagonal Bolt (PWSW) M	6	6	6	6	6	*1)
56	80-1035-916-00	Knife Label	1	1	1	1		*19)
	0214-71400	Knife Label					1	*20)
57	80-1035-915-00	Driving Label	1	1	1	1		*19)
	0214-71500	Driving Label					1	*20)
58	80-1020-911-00	Throttle Label (K)	1					
	80-1020-913-00	Throttle Label (H)		1	1	1	1	*21)
	80-1020-913-10	Throttle Label (H)					1	*1) *22)
59	80-1417-906-00	Differential Lock Label	1	1	1	1	1	*21)
	80-1417-906-10	Differential Lock Label					1	*1) *22)
60	80-1035-912-00	Change Label	1	1				
	80-1035-912-10	Change Label	1	1	1	1	1	*1)
62	80-1488-926-00	Attention Mark for Blade	2	2	2	2	2	*21)
	80-1488-926-10	Attention Mark for Blade					2	*1) *22)
63	80-1035-906-00	Label Main (Small)	1	1	1	1	1	
64	89-1852-120000	Belleville Spring H12			1	1	1	
65	0018-70400	Handle Fixing Bolt			1	1	1	
66	0203-20400	Handle Fixing Lever			1			*17)
	0018-70500	Handle Fixing Lever				1	1	*18)
67	83-1210-425-00	Lever Grip 10			1	1	1	
68	89-1113-060302	Hexagonal Bolt (8T) M6*30			1	1	1	
69	89-1551-060002	Hexagonal U Nut M6			1	1	1	
70	0214-60300	Front Cover CMP				1	1	*18)
71	0214-60200	Front Flapper CMP				1	1	*18)
72	80-1020-262-00	Control Lever Shaft					1	*20)
73	89-1711-120002	Flat Washer 12					1	*20)
74	0214-10300	Rock Lever					1	*20)
75	83-1260-423-00	Grip Rubber					1	*20)
76	0214-70300	Spring for Rock Lever Return					1	*20)

FIG.1 HANDLE & ROTARY COVER

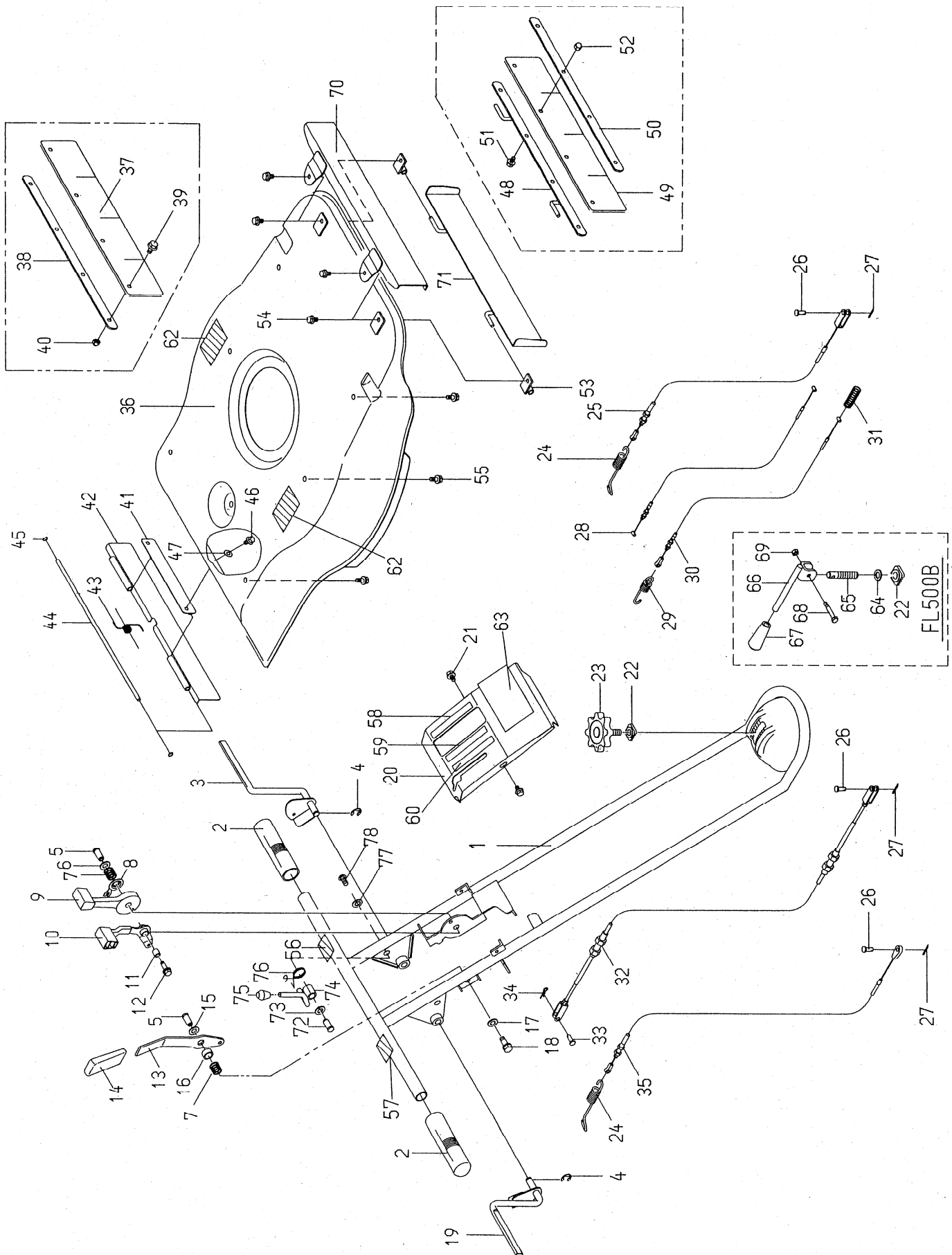


FIG.1 HANDLE & ROTARY COVER

Ref.	Parts No.	Parts Name	Quantity				(2Action)	Remarks
			FL 500A	FL 500A	FL 500B	FL 500BC	FL 500BC	
			FC150V	GXV160	GXV160	GXV160	GXV160	
77	89-1812-080002	Toothed washer (inside) 8					1	*20)
78	89-1159-080122	Truss Mini Screw M8*12					1	*20)

M E M O

Remark 1 : Supplied Parts 80-1035-148-10(2 pces)

Remark 2 : Supplied Parts 80-1035-251-20 . 80-1035-941-00 (1 set)

Remark 3 : Supplied Parts 80-1035-241-20 . 80-1035-941-00 (1 set)

Remark 4 : Disused 83-1035-323-00 . 80-1035-837-00

The Parts of Transmission Case ASSY(80-1035-100-10) are 1-18, 19(2), 21-28, 34-41. 43-59. 64-72.

*1)Interchangeable

*2)Serial Number : ~VQ96K00405

*3)Serial Number : XP96M00004~

*4)Serial Number : ~XP97A00209

*5)Serial Number : XP97B00001~

*6)Serial Number : XP97L00321~

*7)Serial Number : ~XP97M00420

*8)Serial Number : XP98B00001~

*9)Serial Number : ~XP98B00200

*10)Serial Number : XP98G00201~

*11)Serial Number : XP00A00001~

*12)Serial Number : ~XP00L00286

*13)Serial Number : XP00M00287~

*14)Serial Number : XP01K00186~

*15)Serial Number : ~XP01M00345

*16)Serial Number : XP01M00346~

*17)Serial Number : ~XP02C00021

*18)Serial Number : XP02J00022~

*19)Serial Number : ~XP03A00189

*20)Serial Number : XP03C00001~

*21)Serial Number : ~XP03M00404

*22)Serial Number : XP04A00405~

FIG.2 TRANSMISSION CASE

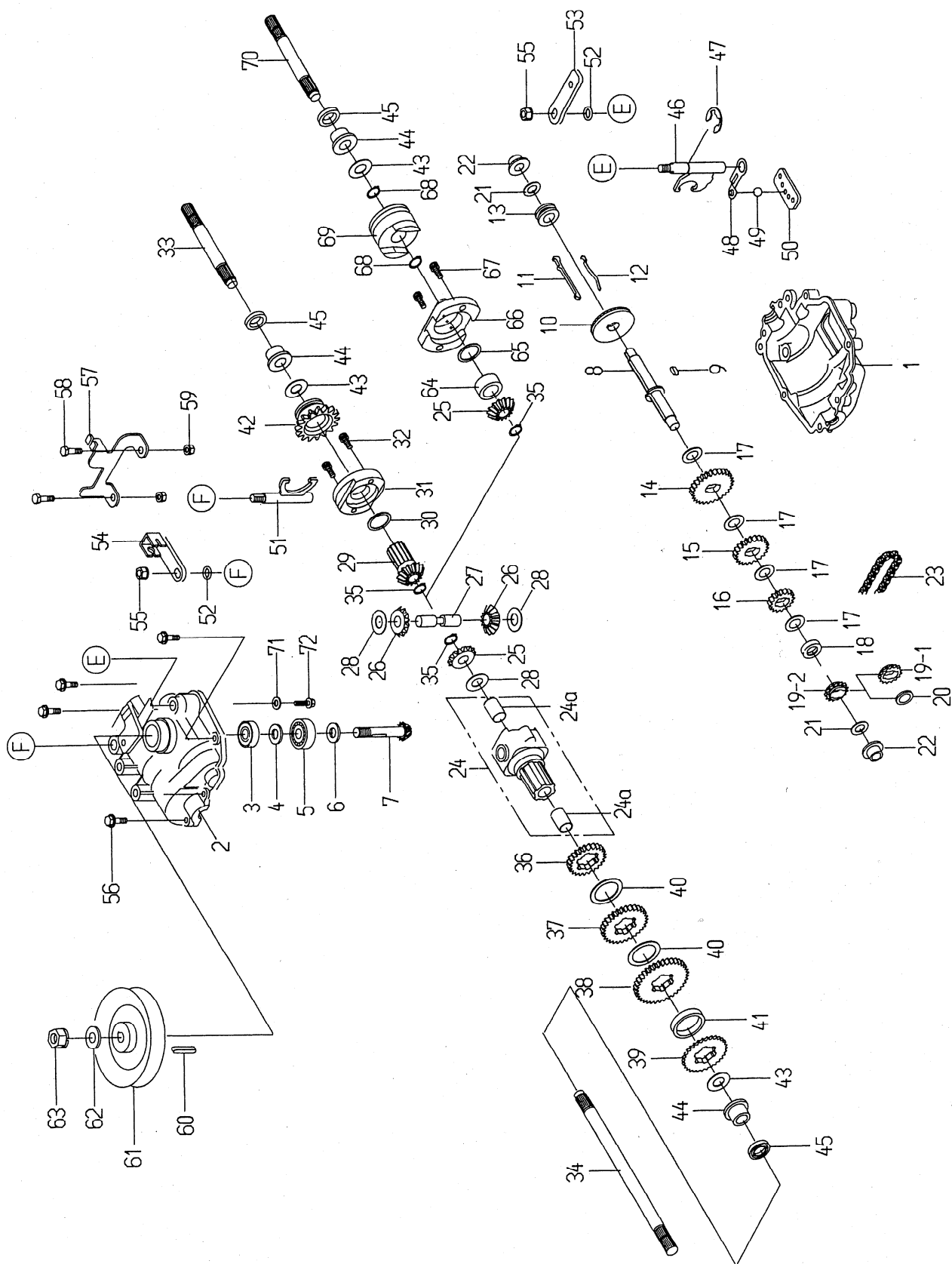


FIG.2 TRANSMISSION CASE

Ref.	Parts No.	Parts Name	Quantity				(2Action)	Remarks
			FL 500A	FL 500A	FL 500B	FL 500BC	FL 500BC	
			FC150V	GXV160	GXV160	GXV160	GXV160	
1~59	80-1035-100-00	Transmission Case ASSY						*7)
1~59	80-1035-100-10	Transmission Case ASSY	1	1	1	1	1	*1) *8)
1	80-1035-101-00	Transmission Case (Down)	1	1	1	1	1	
2	80-1035-103-00	Transmission Case (Upper)	1	1	1	1	1	
3	89-3115-060004	Bearing 6000 2RS	1	1	1	1	1	
4	89-1712-100000	Washer 10	1	1	1	1	1	
5	89-3111-062004	Bearing 6200	1	1	1	1	1	
6	83-1020-351-00	Thrust Washer 10*18*1.0	1	1	1	1	1	
7	80-1035-117-00	Pinion Bebel 13T	1	1	1	1	1	
8	80-1035-122-00	B Shaft	1	1	1	1	1	
9	89-2150-040100	Key 4*10	1	1	1	1	1	
10	80-1035-116-00	Bebel 35T	1	1	1	1	1	
11	80-1035-112-00	Shift Key	1	1	1	1	1	
12	80-1035-114-00	Shift Key Spring	1	1	1	1	1	
13	80-1035-111-00	Shift Collar	1	1	1	1	1	
14	80-1035-126-00	B Shaft Gear 28T	1	1	1	1	1	
15	80-1035-125-00	B Shaft Gear 22T	1	1	1	1	1	
16	80-1035-124-00	B Shaft Gear 16T	1	1	1	1	1	
17	80-1035-127-00	Thrust Washer 12*21*1.0	4	4	4	4	4	
18	80-1035-129-00	B Shaft N Collar	1	1	1	1	1	
19-1	80-1035-128-00	B Shaft Sprocket 15T						*7)
19-2	80-1035-128-10	B Shaft Sprocket 15T	1	1	1	1	1	*1) *8)
20	80-1035-123-00	Spacer 12*18*2						*7)
21	83-1020-351-00	Thrust Washer 10*18*1.0	2	2	2	2	2	
22	80-1035-171-00	Bush 10	2	2	2	2	2	
23	89-6512-015040	Chain #15H-40	1	1	1	1	1	
24	80-1035-151-00	Differential Case	1	1	1	1	1	
24a	89-3510-012150	DU Bush 12.15	2	2	2	2	2	
25	80-1035-154-00	Bevel Gear (Right Output) 14T						*7)
	80-1035-154-00	Bevel Gear (Right Output) 14T	2	2	2	2	2	*8)
26	80-1035-153-00	Differential Bevel Gear 14T	2	2	2	2	2	
27	80-1035-157-00	Differential Shaft	1	1	1	1	1	
28	83-1020-355-00	Thrust Washer 12*24*1.0	3	3	3	3	3	
29	80-1035-156-00	Bevel Gear (Left Output) 14T						*7)
30	83-1310-371-00	Thrust Washer 20*30*1.0						*7)
31	80-1035-152-00	Differential Case Cap						*7)
32	83-1035-142-00	Hexagonal Bolt M5*12						*7)
33	80-1035-146-00	Drive Shaft(L)						*7)
34	80-1035-147-00	Drive Shaft(R)	1	1	1	1	1	
35	89-2511-000100	Shaft Ring 10	2	2	2	2	2	
36	80-1035-133-00	Differential Case Gear 24T	1	1	1	1	1	
37	80-1035-132-00	Differential Case Gear 30T	1	1	1	1	1	
38	80-1035-131-00	Differential Case Gear 36T	1	1	1	1	1	
39	80-1035-138-00	Differential Case Sprocket 30T	1	1	1	1	1	
40	83-1783-376-00	Thrust Washer 25*34*1.0	2	2	2	2	2	
41	80-1035-139-00	Differential Case Collar	1	1	1	1	1	
42	80-1035-143-00	Driving Clutch						*7)
43	83-1020-355-00	Thrust Washer 12*24*1.0	2	2	2	2	2	
44	80-1035-172-00	Bush 12	2	2	2	2	2	
45	89-5130-122204	Oil Seal KE 12.22.4	2	2	2	2	2	
46	80-1035-108-00	Shift Fork	1	1	1	1	1	

FIG.2 TRANSMISSION CASE

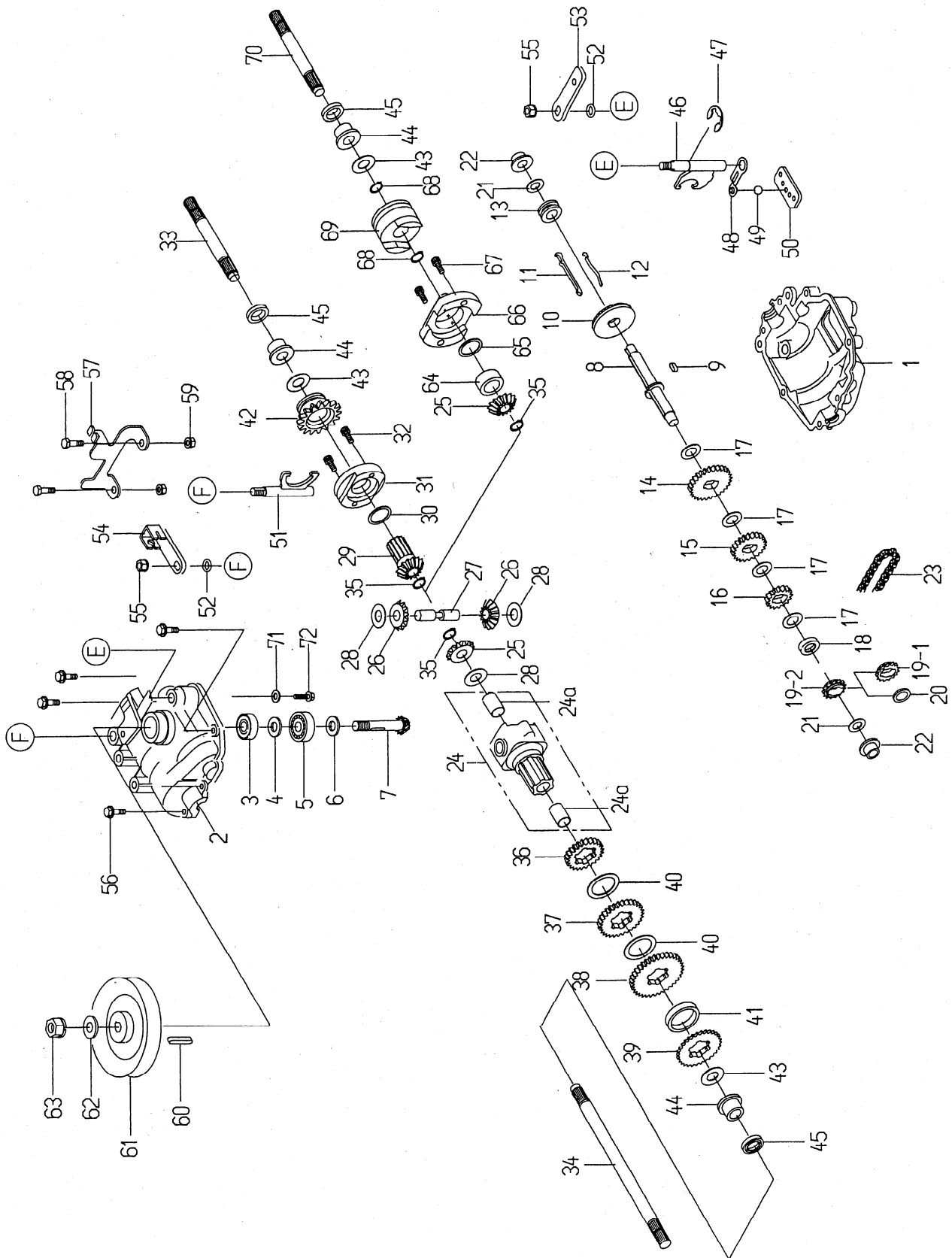


FIG.2 TRANSMISSION CASE

Ref.	Parts No.	Parts Name	Quantity				(2Action)	Remarks
			FL 500A	FL 500A	FL 500B	FL 500BC	FL 500BC	
			FC150V	GXV160	GXV160	GXV160	GXV160	
47	89-2521-000080	E-Type Ring 8	1	1	1	1	1	
48	80-1035-160-00	Notch Ball Spring	1	1	1	1	1	
49	89-3410-050000	Ball 5	1	1	1	1	1	
50	80-1035-110-00	Notch Plate	1	1	1	1	1	
51	80-1035-113-00	Clutch Folk	1	1	1	1	1	
52	89-5221-010000	O Ring P10	2	2	2	2	2	
53	80-1035-193-00	Shift Arm	1	1	1	1	1	
54	80-1035-192-00	Differential Clutch Arm	1	1	1	1	1	
55	89-1541-080002	Hexagonal Nut (SW) M8	2	2	2	2	2	
56	83-1035-148-00	Tap Tight M6*18	7	7	7	7	7	
57	80-1035-191-00	Differential Lock Wire Setting	1	1	1	1	1	
58	89-1111-060252	Hexagonal Bolt M6*25	2	2	2	2	2	
59	89-1541-060002	Hexagonal Nut (SW) M6	2	2	2	2	2	
60	89-2150-030180	Key 3*18	1	1	1	1	1	
61	80-1035-521-00	Pulley	1	1				
	80-1035-586-00	Pulley(A)			1	1	1	
62	89-1712-100000	Washer 10	1	1	1	1	1	
63	89-1541-100002	Hexagonal Nut (SW) M10	1	1				
	89-1631-100002	Flange Mini Hexagonal Nut M10	1	1	1	1	1	*1)
64	80-1035-158-00	Differential Lock Collar	1	1	1	1	1	*8)
65	83-1830-368-00	Thrust Washer 18*26*1	1	1	1	1	1	*8)
66	80-1035-152-10	Differential Case Cap	1	1	1	1	1	*8)
67	83-1035-144-00	Hexagonal Bolt M5*16	2	2	2	2	2	*8)
68	89-2511-000120	Shaft Ring 12	2	2	2	2	2	*8)
69	80-1035-143-10	Differential Lock Men	1	1	1	1	1	*8)
70	80-1035-146-10	Drive Shaft(L)	1	1	1	1	1	*8)
71	89-1713-060002	Washer 6	1	1	1	1	1	
72	83-1020-148-00	Hexagonal Tap Tight M6*14	1	1	1	1	1	

M E M O

ATTENZIONE: PER I PARTICOLARI
CERCHIATI IN ROSSO DELL' FL500A
USARE QUELLI DELL' FL500B SE E'
INSTALLATA LA MODIFICA

FIG.3 FRAME

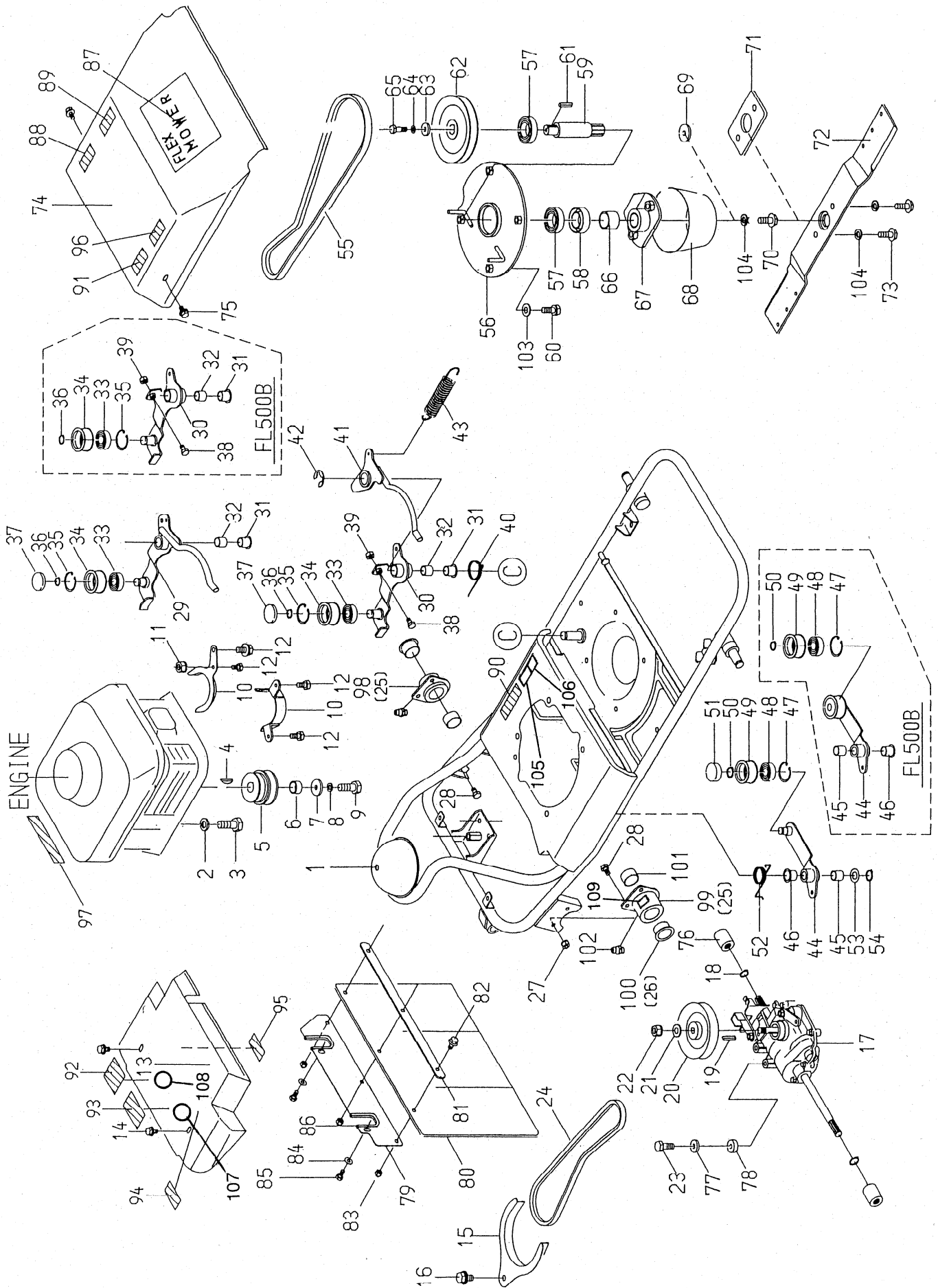


FIG.3 FRAME

ATTENZIONE: PER I PARTICOLARI
CERCHIATI IN ROSSO DELL' FL500A USARE
QUELLI DELL' FL500B SE E' INSTALLATA LA
MODIFICA

Ref.	Parts No.	Parts Name	Quantity					(2Action)	Remarks
			FL 500A	FL 500A	FL 500B	FL 500BC	FL 500BC		
			FC150V	GXV160	GXV160	GXV160	GXV160		
1	80-1035-301-00	Frame							
	80-1035-301-10	Frame	1	1					
	80-1035-301-20	Frame	1	1					
	80-1035-301-30	Frame			1	1			*19)
	0214-20100	Frame					1		*1) *20)
2	89-1750-100002	Spring Washer 10	4						
	89-1750-080002	Spring Washer 8		4	4	4	4		
3	89-1113-100252	Hexagonal Bolt (8T) M10*25	4						
	83-1482-116-00	Hexagonal Bolt UNF5/16-24*25		4	4	4	4		
4	80-1020-892-00	Key 4*16	1	1	1	1	1		
5	80-1035-514-00	Engine Pulley (K)							
	80-1035-514-10	Engine Pulley (K)	1						
	80-1035-515-00	Engine Pulley (H)							
	80-1035-515-10	Engine Pulley (H)		1					
	80-1035-515-20	Engine Pulley (H)		1					
	80-1035-581-00	Engine Pulley AB (H)			1	1	1		
6	80-1035-512-00	Engine Pulley Collar 15							
	80-1035-513-00	Engine Pulley Collar 20							
	80-1035-516-00	Engine Pulley Collar 10	1	1					
7	83-1020-323-00	Washer 10*30*4.5	1	1	1	1	1		
8	89-1750-100002	Spring Washer 10	1	1	1	1	1		
9	83-1020-118-00	Hexagonal Bolt UNF3/8-24*32	1						
	89-1254-100252	Flange Bolt(Slender) M10*25		1	1	1	1		
10	80-1035-561-00	Engine Driving Belt Holder	1	1					
	80-1035-562-00	Engine Driving Belt Holder(HONDA)		1					*14) *15)
	80-1035-582-00	Engine Driving Belt Holder A(H)			1	1	1		*16)
11	89-1531-100042	Hexagonal Nut M10	1	1					
12	89-1133-080162	Hexagonal Bolt (PWSW) M8*16							
	83-1515-148-00	Tap Tight M6*22		1					
	89-1133-080302	Hexagonal Bolt (PWSW) M8*30	1						
	89-1233-080302	Mini Hexagonal Bolt (PWSW) M	1						
	83-1020-148-00	Hexagonal Tap Tight M6*14		1	2	2	2		
13	80-1035-755-00	Rear Cover	1	1	1	1			*19)
	0214-60400	Rear Cover CMP					1		*1) *20)
14	89-1131-060122	Hexagonal Bolt (PW) M6*12	1	1	2	2	2		
15	80-1035-527-00	Transmission Pulley Belt Holder	1	1					
	80-1035-583-00	Transmission Pulley Belt Holder A			1	1	1		
16	89-1133-080162	Hexagonal Bolt (PWSW) M8*16	1	1					
	89-1233-080162	Mini Hexagonal Bolt (PWSW) M	1	1	1	1	1		*1)
17	80-1035-100-00	Trasmission Case ASSY							
	80-1035-100-10	Trasmission Case ASSY	1	1	1	1	1		*1)
18	89-2511-000120	Snap Ring 12	2	2	2	2	2		
19	89-2150-030180	Key 3*18	1	1	1	1	1		
20	80-1035-521-00	Trasmission Pulley	1	1					
	80-1035-586-00	Trasmission Pulley A			1	1	1		
21	89-1711-100002	Washer 10	1	1	1	1	1		
22	89-1541-100002	Hexagonal Nut (SW) M10							
	89-1631-100002	Flange Mini Hexagonal Nut M10	1	1	1	1	1		*1)
23	83-1020-143-00	Tap Tight M8*18							
	83-1482-143-00	Tap Tight M8*25	1	1	1	1	1		

FIG.3 FRAME

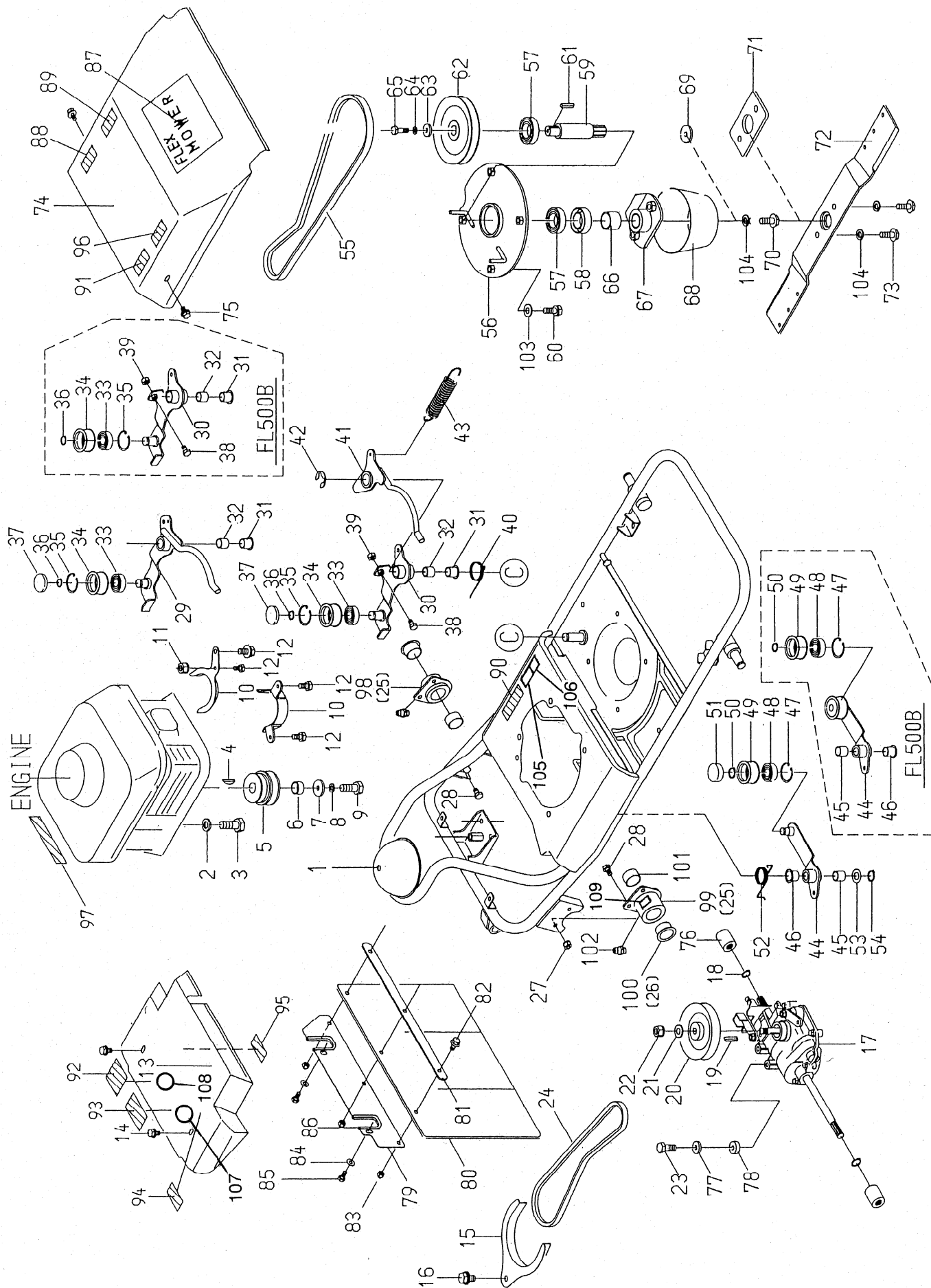


FIG.3 FRAME

ATTENZIONE: PER I PARTICOLARI
CERCHIATI IN ROSSO DELL' FL500A USARE
QUELLI DELL' FL500B SE E' INSTALLATA LA
MODIFICA

Ref.	Parts No.	Parts Name	Quantity				(2Action)	Remarks
			FL 500A	FL 500A	FL 500B	FL 500BC	FL 500BC	
			FC150V	GXV160	GXV160	GXV160	GXV160	
(24)	89-6111-002500	V Belt M25	1	1				
	89-6111-002501	V Belt RM25	1	1				*1) *11)
	89-6122-002602	V Belt SA26(W400P)			1	1	1	*16)
25	80-1035-341-00	Rear Wheel Arm Receiver	2	2				*12)
26	89-3511-025300	DU Bush 25.30.36F	2	2				*12)
27	89-1541-060002	Hexagonal Nut (SW) M6	4	4	4	4	4	
28	89-1113-060162	Hexagonal Bolt (8T) M6*16	4	4	4	4	4	
29	80-1035-547-00	Blade Tension Arm						*2)
(30)	80-1035-547-10	Blade Tension Arm	1	1				*3)
	80-1035-585-00	Blade Tension Arm CMP			1	1	1	*16)
30~36	0214-41200	Blade Tension Arm Assy			1	1	1	
31	89-3511-015150	DU Bush 15.15.23F	1	1	1	1	1	
32	89-3510-015150	DU Bush 15.15	1	1	1	1	1	
33~35	83-1032-760-00	Tension Pulley Assy			1	1	1	
33	89-3115-062024	Bearing 6202 2RS	1	1				
	89-3115-062034	Bearing 6203 2RS			1	1	1	
34	83-1420-754-00	Tension Pulley	1	1				
	83-1032-765-00	Tension Pulley			1	1	1	
35	89-2512-000350	Snap Ring (R35)	1	1				
	89-2512-000400	Snap Ring (R40)			1	1	1	
36	89-2511-000150	Snap Ring (S15)	1	1				
	89-2511-000170	Snap Ring (S17)			1	1	1	
37	80-1035-985-00	Rubber Cap 35-4	1	1				
38	89-1113-060252	Hexagonal Bolt (8T) M6*25	1	1	1	1	1	
39	89-1511-060042	Hexagonal Nut M6	1	1	1	1	1	
40	80-1035-546-00	Spring 30	1	1	1	1	1	*3)
41	80-1035-548-00	Blade Brake	1	1				*3) *19)
	0214-40800	Blade Brake			1	1	1	*20)
42	89-2521-000122	E-Type Ring 12	1	1	1	1	1	
43	80-1035-373-00	Blade Brake Spring	1	1	1	1	1	
44~50	0214-41100	Driving Tension Arm Assy			1	1	1	
(44)	80-1035-543-00	Driving Tension Arm	1	1				
	80-1035-584-00	Driving Tension Arm			1	1	1	
45	89-3510-012100	DU Bush 12.10	1	1	1	1	1	
46	89-3511-012150	DU Bush 12.15.20F	1	1	1	1	1	
47	89-2512-000280	Snap Ring 28	1	1				
	89-2512-000350	Snap Ring (R35)			1	1	1	
48	89-3115-060014	Bearing 6001 2RS	1	1				
	89-3115-062024	Bearing 6202 2RS			1	1	1	
49	83-1035-765-10	Tension Pulley	1	1				
	83-1415-752-00	Tension Pulley			1	1	1	
50	89-2511-000120	Snap Ring 12	1	1				
	89-2511-000150	Snap Ring 15			1	1	1	
51	83-1035-679-00	Cap 25.7	1	1				
52	80-1035-552-00	Spring 26	1	1	1	1	1	
53	83-1020-355-00	Thrust Washer 12*24*1.0	1	1	1	1	1	
54	89-2511-000120	Snap Ring 12	1	1	1	1	1	
(55)	89-6122-003201	V Belt SA32	1	1				
	89-6122-003202	V Belt SA32(W400P)	1	1				*1) *11) *15)
	89-6123-003203	V Belt LB32(SG1000)			1	1	1	*16)

FIG.3 FRAME

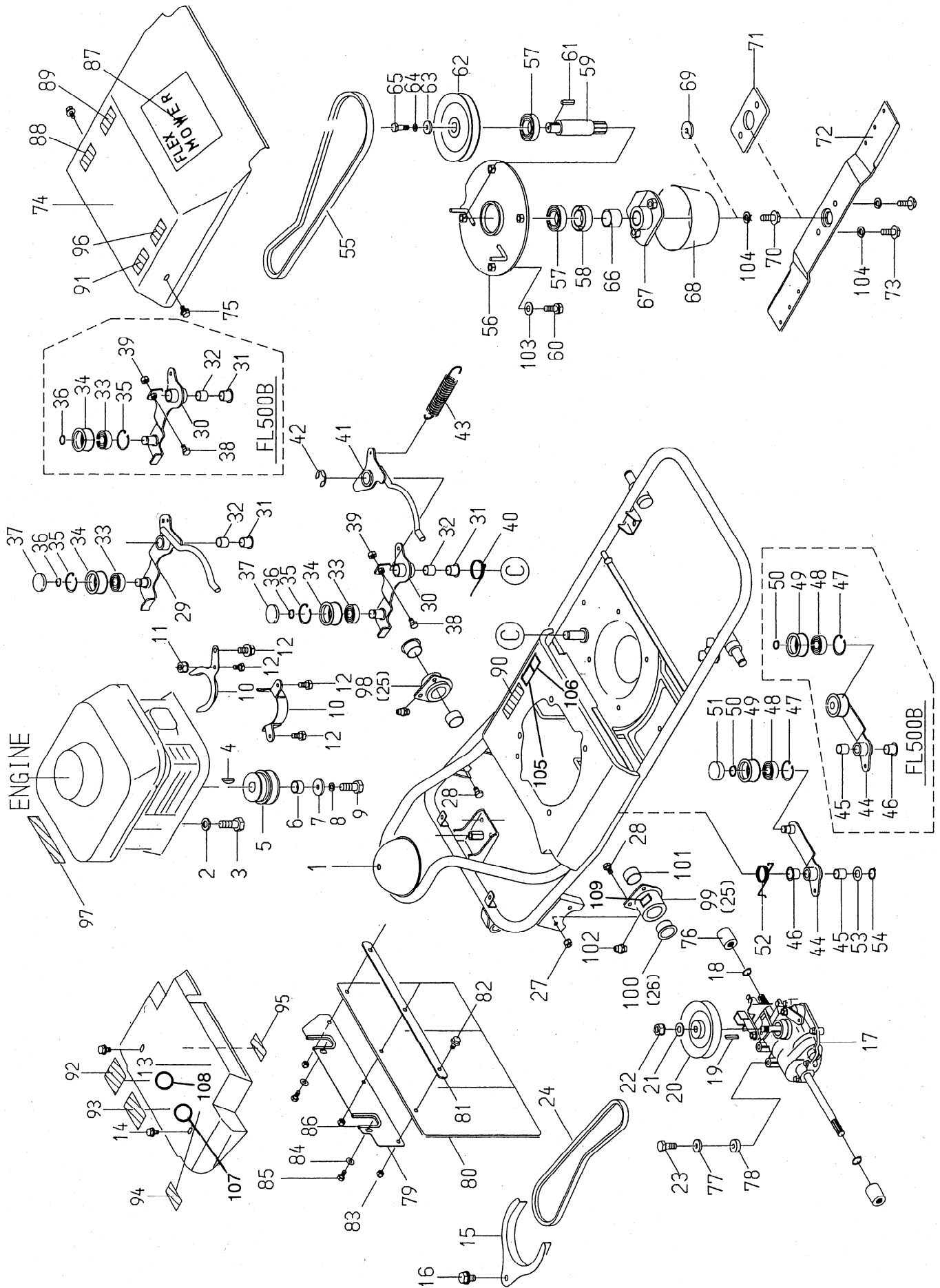


FIG.3 FRAME

ATTENZIONE: PER I PARTICOLARI
CERCHIATI IN ROSSO DELL' FL500A USARE
QUELLI DELL' FL500B SE E' INSTALLATA LA
MODIFICA

Ref.	Parts No.	Parts Name	Quantity				(2Action)	Remarks
			FL 500A	FL 500A	FL 500B	FL 500BC	FL 500BC	
			FC150V	GXV160	GXV160	GXV160	GXV160	
56	80-1035-601-00	Blade Shaft Case	1	1				
	80-1035-601-10	Blade Shaft Case			1	1	1	
57	89-3115-062054	Bearing 6205 2RS	2	2	2	2	2	
58	83-1415-662-00	Oil Seal AP 35.55.8	1	1	1	1	1	
59	80-1035-641-00	Blade Shaft	1	1				
	80-1035-641-10	Blade Shaft	1	1	1	1	1	
60	89-1132-080202	Hexagonal Bolt (SW) M8*20	4	4				
	89-1232-080202	Mini Hexagonal Bolt (SW) M8*2	4	4	4	4	4	*1)
61	89-2151-050200	Key 5*20	1	1				
	89-2151-050250	Key 5*25			1	1	1	
62	80-1035-571-00	Knife Pulley	1	1				
	80-1035-587-00	Knife Pulley B			1	1	1	
63	83-1415-312-00	Washer 8*30*3.2	1	1	1	1	1	
64	89-1750-080002	Spring Washer 8	1	1	1	1	1	
65	89-1113-080202	Hexagonal Bolt (8T) M8*20	1	1				
	89-1253-080202	Flange Hexagonal Bolt (8T)	1	1	1	1	1	*1)
66	80-1035-813-00	Knife Shaft Collar	1	1	1	1	1	
67	80-1035-833-00	Knife Bracket	1	1				*12)
	80-1035-833-10	Knife Bracket			1	1	1	*1) *13) Remark 4
68	80-1035-836-00	Knife Neck Guard	1	1	1	1	1	
69	83-1035-323-00	Washer 10*30*3.2	1	1				*12)
70	89-1254-100252	Flange Bolt(Slender) M10*25	1	1	1	1	1	
71	80-1035-837-00	Knife Bracket Spacer	1	1				*12)
72	80-1035-821-00	Blade	1	1	1			*17)
	0214-70700	Blade				1	1	*1) *18)
73	89-1254-100252	Flange Bolt(Slender) M10*25	2	2	2	2	2	
74	80-1035-502-10	Front Bonnet	1	1	1	1	1	
75	89-1133-060152	Hexagonal Bolt (PWSW) M6*15	2	2	2	2	2	
76	80-1035-149-00	Drive Shaft Joint	2	2	2	2	2	
77	89-1711-080002	Washer 8	1	1	1	1	1	
78	80-1035-988-00	Spacer Rubber	1	1	1	1	1	
79	80-1035-751-00	Rear Guard	1	1	1	1	1	*5)
80	80-1035-752-00	Rear Guard Flapper	1	1	1	1	1	*5)
81	80-1035-753-00	Rear Guard Flapper Holder	1	1	1	1	1	*5)
82	89-1137-060152	Hexagonal Bolt (PW) M6*15	3	3	3	3	3	*5)
83	83-1575-189-00	Flange Cap Nut M6	3	3	3	3	3	*5)
84	89-1711-060002	Washer 6	2	2	2	2	2	*5)
85	89-1132-060162	Hexagonal Bolt (SW) M6*16	2	2	2	2	2	*5)
86	80-1751-591-00	Rubber	2	2	2	2	2	*5)
87	80-1035-905-00	Main Label (Large)	1	1	1	1	1	
88	83-1260-908-00	Attention Mark for Reversing	1	1	1	1	1	*21)
	83-1260-908-10	Attention Mark for Reversing					1	*1) *22)
89	83-1415-912-00	Attention Mark against	1	1	1	1	1	*21)
90	Not for Sele	Label, Serial No.	1	1	1	1	1	
91	83-1415-913-00	Label, Protection for Eyes	1	1	1	1	1	*21)
92	80-1035-904-00	Label (FL500A)	1	1				
	0214-70300	Label (FL500B)			1			*17)
	0214-70800	Label (FL500BC)				1	1	*18)
93	80-1484-A47-00	Label, Caution (Large)	1	1	1	1	1	*21)
	0223-76100	Label, Caution (Large)					1	*1) *22)
94	80-1035-917-00	Label Cutting Height Adjusting	1	1	1	1	1	

FIG.3 FRAME

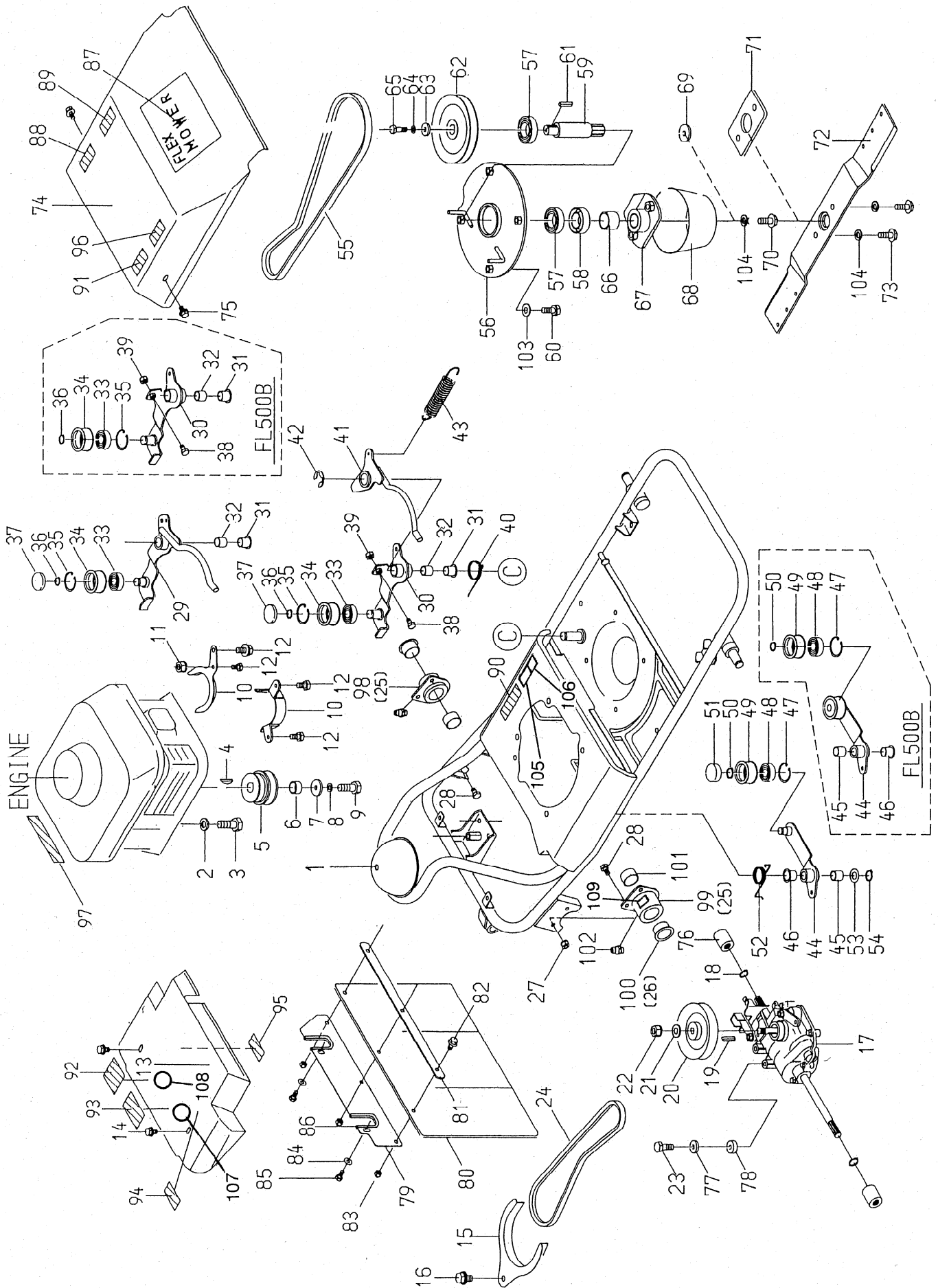


FIG.3 FRAME

Ref.	Parts No.	Parts Name	Quantity				(2Action)	Remarks
			FL 500A	FL 500A	FL 500B	FL 500BC	FL 500BC	
			FC150V	GXV160	GXV160	GXV160	GXV160	
95	80-1035-921-00	Label, Belt (Size)			1	1	1	
96	80-1488-928-00	Label, Caution for Belt Involving	1	1	1	1	1	*21)
	80-1488-928-10	Label, Caution for Belt Involving					1	*1) *22)
97	83-1415-909-00	Sticker for Engine(Z18-6)	1	1	1	1	1	*21)
	0223-76200	Sticker for Engine					1	*1) *22)
98	80-1035-341-10	Rear Wheel Arm Receiver(L)			1	1	1	*13)
99	80-1035-342-00	Rear Wheel Arm Receiver(R)			1	1	1	*13)
100	89-3511-025100	DU Bush 25.10.36F			2	2	2	*13)
101	89-3510-025120	DU Bush 25.12			2	2	2	*13)
102	83-1415-975-00	Grease Nipple M6			2	2	2	*13)
103	83-1751-311-00	Washer 8*25*2.3	4	4	4	4	4	
104	89-1750-100002	Spring Washer 10	3	3	3	3	3	
105	80-1010-932-00	Label, Noise 96db	1	1	1	1	1	
106	80-1010-933-00	Label, CE	1	1	1	1	1	
107	0215-83200	Label, Protection Equipment					1	*22)
108	0223-72900	Attention Mark for Slope					1	*22)
109	0215-81500	Label Grease					2	*22)

M E M O

Remark 1 : Supplied Parts 80-1035-148-10(2 pces)

Remark 2 : Supplied Parts 80-1035-251-20 . 80-1035-941-00 (1 set)

Remark 3 : Supplied Parts 80-1035-241-20 . 80-1035-941-00 (1 set)

Remark 4 : Disused 83-1035-323-00 . 80-1035-837-00

The Parts of Transmission Case ASSY(80-1035-100-10) are 1-18, 19(2), 21-28, 34-41. 43-59. 64-72.

*1)Interchangeable

*2)Serial Number : ~VQ96K00405

*3)Serial Number : XP96M00004~

*4)Serial Number : ~XP97A00209

*5)Serial Number : XP97B00001~

*6)Serial Number : XP97L00321~

*7)Serial Number : ~XP97M00420

*8)Serial Number : XP98B00001~

*9)Serial Number : ~XP98B00200

*10)Serial Number : XP98G00201~

*11)Serial Number : XP00A00001~

*12)Serial Number : ~XP00L00286

*13)Serial Number : XP00M00287~

*14)Serial Number : XP01K00186~

*15)Serial Number : ~XP01M00345

*16)Serial Number : XP01M00346~

*17)Serial Number : ~XP02C00021

*18)Serial Number : XP02J00022~

*19)Serial Number : ~XP03A00189

*20)Serial Number : XP03C00001~

*21)Serial Number : ~XP03M00404

*22)Serial Number : XP04A00405~

FIG.4 WHEEL

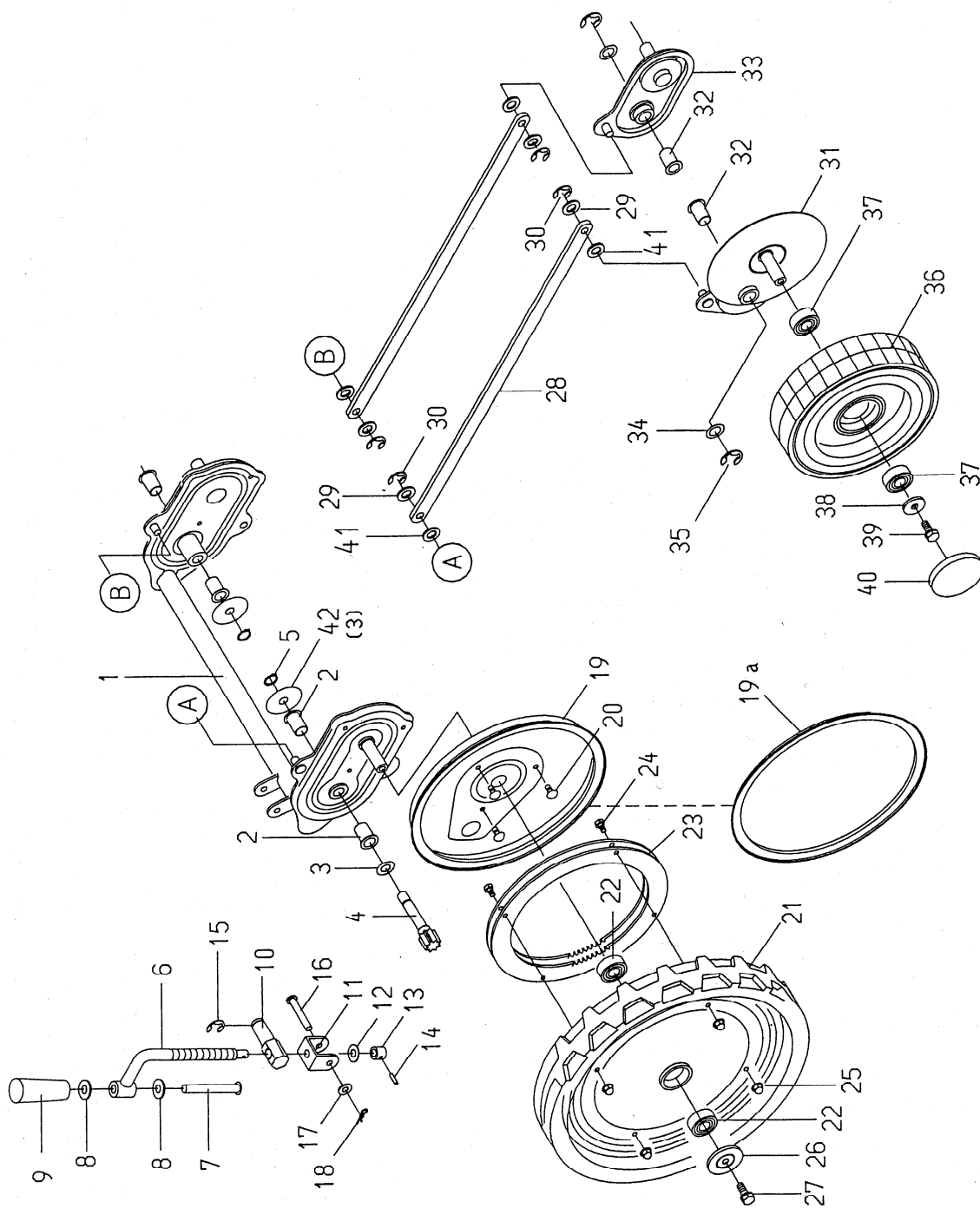


FIG.4 WHEEL

Ref.	Parts No.	Parts Name	Quantity				(2Action)	Remarks
			FL 500A	FL 500A	FL 500B	FL 500BC	FL 500BC	
			FC150V	GXV160	GXV160	GXV160	GXV160	
1	80-1035-415-10	Rear Wheel Arm	1	1	1	1	1	
2	89-3511-012150	DU Bush 12.15.20F	4	4	4	4	4	
3	83-1020-355-00	Thrust Washer 12*24*1.0	4	4				*12)
	83-1020-355-00	Thrust Washer 12*24*1.0	2	2	2	2	2	
4	80-1035-148-00	Drive Gear 8T						*9) Remark 1
	80-1035-148-10	Drive Gear 9T	2	2	2	2	2	*10)
5	89-2511-000120	Shaft Ring 12	2	2	2	2	2	
6	80-1035-743-00	Cutting Height Adjustment Scre	1	1	1			*17)
	0214-20200	Cutting Height Adjustment Screw				1	1	*1) *18)
7	83-1713-166-00	Pin 10*80	1	1	1	1	1	
8	89-1711-100002	Washer 10	2	2	2	2	2	
9	83-1210-425-00	Lever Grip 10	1	1	1	1	1	
10	80-1035-742-00	Cutting Height Adjustment Sha	1	1	1	1	1	
11	80-1035-745-00	Screw Setting	1	1	1	1	1	
12	83-1020-351-00	Thrust Washer 10*18*1.0	1	1	1	1	1	
13	80-1035-744-00	Cutting Height Screw Stopper	1	1	1	1	1	
14	89-2111-040018	Spring Pin 4*18	1	1	1	1	1	
15	89-2521-000120	E-Type Ring 12	1	1	1	1	1	
16	83-1131-152-00	Flat Headed Pin 8*53	1	1	1	1	1	
17	89-1711-080002	Washer 8	1	1	1	1	1	
18	89-2131-080002	Snap Pin 8	1	1	1	1	1	
19	80-1035-418-00	Driving Gear Cover	2	2	2	2	2	
19a	80-1035-419-00	Rubber	2	2	2	2	2	
20	83-1035-149-00	Truss Tapping Screw M6*10	6	6	6	6	6	
21	80-1035-408-00	Tire 350*54	2	2	2	2	2	
22	89-3115-062024	Bearing 6202 2RS	4	4	4	4	4	
23	80-1035-421-00	Driven Gear 95T	4	4	4	4	4	
24	80-1035-971-00	Knok Bolt M6*16	8	8	8	8	8	
25	83-1575-189-00	Flange Cap Nut M6	8	8	8	8	8	
26	80-1035-411-00	Bearing Cover	2	2	2	2	2	
27	89-1132-080202	Hexagonal Bolt (SW) M8*20	2	2	2	2	2	
28	80-1035-416-00	Translation Bar	2	2	2	2	2	
29	89-1711-100002	Washer 10	8	8				
	89-1711-100002	Washer 10	4	4	4	4	4	*6)
30	89-2521-000080	E-Type Ring 8	4	4	4	4	4	
31	80-1035-405-00	Front Wheel Arm(R)	1	1	1	1	1	
32	89-3511-015250	DU Bush 15.25.23F	2	2	2	2	2	
33	80-1035-404-00	Front Wheel Arm(L)	1	1	1	1	1	
34	83-1020-361-00	Thrust Washer 15*24*1.0	2	2	2	2	2	
35	89-2521-000120	E-Type Ring 12	2	2	2	2	2	
36	80-1020-407-00	Front Wheel	2	2	2	2	2	
37	89-3115-062024	Bearing 6202 2RS	4	4	4	4	4	
38	83-1415-312-00	Washer 8*30*3.2	2	2	2	2	2	
39	89-1132-080202	Hexagonal Bolt (SW) M8*20	2	2	2	2	2	
40	80-1020-441-00	Wheel Cap	2	2	2	2	2	
41	80-1035-991-00	Rubber Washer 11*24*3	4	4	4	4	4	*6)
42	80-1035-907-00	Thrust Washer 12*30*1.0	2	2	2	2	2	*13)

M E M O